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Throw away your crucifix, for it will not protect you, not in this chillingly original take on the vampire legend. Its a tale of bloody revenge that will expose the modern-day workings of the Vampire Clans and their constant war with those who would hunt them to extinction. Its a story that explains away the myths handed down through centuries of ignorance that keeps us from believing the horrifying truth about the real vampires living among us today. It is the winter of 1362 in what was then a small Lithuanian farming village on the edge of the Carpathian Mountains. A man and a child lay dead, their throats savagely ripped open and their bodies drained of blood. The mans pregnant wife, on hearing the news, goes into premature labor, giving birth to an underdeveloped baby boy. The infant is not expected to live, and the mother remains weak and sickly. The attending midwives leave the two of them alone to share what precious moments they have left together. The creature responsible for the attacks is an injured vampire being chased through the nearby forest by a band of determined Hunters. In his need for blood to repair both the injuries and replenish his strength, the vampire doubles back, losing the Hunters in the process. Reentering the village, hidden from sight by the raging storm and the dark of night, the vampire breaks into one of the small homes to feed upon the defenseless mother as she clutches her newborn baby protectively to her breast. In the course of his savage feeding, the vampire unknowingly allows some of his own blood and that of the mother to spill into the infants mouth. The blood feeds and nurtures the dying infant, turning him into something very, very different. This horrific act will set in motion a series of events that will leave a trail of death and destruction across seven centuries and three continents, before it finally reaches the new lands of America. One man, not quite human or of the undead, will stand between the two warring factions of Hunters and Vampires, a saviour to some and a deadly enemy to others, and this is his story. Like " Blade " meets " Bond, " directed by Tarantino.

Pipe designers and drafters provide thousands of piping drawings used in the layout of industrial and other facilities. The layouts must comply with safety codes, government standards, client specifications, budget, and start-up date. Pipe Drafting and Design, Second Edition provides step-by-step instructions to walk pipe designers and drafters and students in Engineering Design Graphics and Engineering Technology through the creation of piping arrangement and isometric drawings using symbols for fittings, flanges, valves, and mechanical equipment. The book is appropriate primarily for pipe design in the petrochemical industry. More than 350 illustrations and photographs provide examples and visual instructions. A unique feature is the systematic arrangement of drawings that begins with the layout of the structural foundations of a facility and continues through to the development of a 3-D model. Advanced chapters discuss the customization of AutoCAD, AutoLISP and details on the use of third-party software to create 3-D models from which elevation, section and isometric drawings are extracted

including bills of material. Covers drafting and design fundamentals to detailed advice on the development of piping drawings using manual and AutoCAD techniques 3-D model images provide an uncommon opportunity to visualize an entire piping facility Each chapter includes exercises and questions designed for review and practice

The Planning Guide to Piping Design, Second Edition, covers the entire process of managing and executing project piping designs, from conceptual to mechanical completion, also explaining what roles and responsibilities are required of the piping lead during the process. The book explains proven piping design methods in step-by-step processes that cover the increasing use of new technologies and software. Extended coverage is provided for the piping lead to manage piping design activities, which include supervising, planning, scheduling, evaluating manpower, monitoring progress and communicating the piping design. With newly revised chapters and the addition of a chapter on CAD software, the book provides the mentorship for piping leads, engineers and designers to grasp the requirements of piping supervision in the modern age. Provides essential standards, specifications and checklists and their importance in the initial set-up phase of piping project ' s execution Explains and provides real-world examples of key procedures that the piping lead can use to monitor progress Describes project deliverables for both small and complex size projects Offers newly revised chapters including a new chapter on CAD software

This excellent book systematically identifies the issues surrounding the effective linking of project management techniques and engineering applications. It is not a technical manual, nor is it procedure-led. Instead, it encourages creative learning of project engineering methodology that can be applied and modified in different situations. In short, it offers a distillation of practical ' on-the job ' experience to help project engineers perform more effectively. While this book specifically addresses process plants, the principles are applicable to other types of engineering project where multidisciplinary engineering skills are required, such as power plant and general factory construction. It focuses on the technical aspects, which typically influence the configuration of the plant as a whole, on the interface between the various disciplines involved, and the way in which work is done – the issues central to the co-ordination of the overall engineering effort. It develops an awareness of relationships with other parties – clients, suppliers, package contractors, and construction managers – and of how the structure and management of these relationships impact directly on the performance of the project engineer. Readers will welcome the author ' s straightforward approach in tackling sensitive issues head on. **COMPLETE CONTENTS**  
Introduction A process plant A project and its management A brief overview The engineering work and its management The project ' s industrial environment The commercial environment The contracting environment The economic environment Studies and proposals Plant layout and modelling Value engineering and plant optimization Hazards, loss, and safety Specification, selection and purchase Fluid transport Bulk solids transport Slurries and two-phase transport Hydraulic design and plant drainage Observations on multidiscipline engineering Detail design and drafting The organization of work Construction Construction contracts Commissioning Communication Change and chaos Fast-track projects Advanced information management Project strategy development Key issues summary

30th Anniversary of the bestselling AutoCAD reference - fully updated for the 2018 release Mastering AutoCAD 2018 and AutoCAD LT 2018 is the complete tutorial and reference every design and drafting professional needs. Step-by-step instructions coupled with concise explanation walk you through everything you need to know about the latest AutoCAD tools and techniques; read through from beginning to end for complete training, or dip in as needed to for quick reference—it's all here. Hands-

on projects teach you practical skills that apply directly to real-world projects, and the companion website features the accompanying project files and other bonus content to help you master every crucial technique. This new edition has been updated to include the latest AutoCAD and AutoCAD LT capabilities, so your skills will transfer directly to real-world projects. With expert guidance and a practical focus, this complete reference is your ultimate resource for mastering this powerful software. AutoCAD is a critical skill in the design fields; whether you're preparing for a certification exam, or just want to become more productive with the software, this book will help you: Master the basic drafting tools that you'll use in every project Work with hatches, fields, tables, attributes, dynamic blocks, and other intermediate tools Turn your 2D drawing into a 3D model with advanced modeling and imaging techniques Customize AutoCAD to fit the way you work, integrate outside data, and much more If you're new to AutoCAD, this book will be your "bible;" if you're an experienced user, this book will introduce you to unfamiliar tools and techniques, and show you tips and tricks that streamline your workflow.

Pressure vessels are closed containers designed to hold gases or liquids at a pressure substantially different from the ambient pressure. They have a variety of applications in industry, including in oil refineries, nuclear reactors, vehicle airbrake reservoirs, and more. The pressure differential with such vessels is dangerous, and due to the risk of accident and fatality around their use, the design, manufacture, operation and inspection of pressure vessels is regulated by engineering authorities and guided by legal codes and standards. Pressure Vessel Design Manual is a solutions-focused guide to the many problems and technical challenges involved in the design of pressure vessels to match stringent standards and codes. It brings together otherwise scattered information and explanations into one easy-to-use resource to minimize research and take readers from problem to solution in the most direct manner possible. Covers almost all problems that a working pressure vessel designer can expect to face, with 50+ step-by-step design procedures including a wealth of equations, explanations and data Internationally recognized, widely referenced and trusted, with 20+ years of use in over 30 countries making it an accepted industry standard guide Now revised with up-to-date ASME, ASCE and API regulatory code information, and dual unit coverage for increased ease of international use

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