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connection on a
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NC38 Box Pitch

Diameter

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Connection (6 5/8"

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\u0026 Gas

Industry Command

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Drilling Part 9 : Drill

Collar-01

WORKSHOP TOPICS

- PART #1 -

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TABLE How to Add

Drill Pipe Sections

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products include
drill collars, Hevi-
Wate transitional
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rotary . substitutes
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and other BHA
tools. ...

connections and
the right optional

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features, ... Please refer to the "DRILCO Drilling Assembly Handbook" for more information. Standard drill collar, left, and spiraled drill collar ...

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ABSTRACT

Specifications for a
new family of drill-
collar and tool-joint
connections called
\"API Numbered

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Shouldered Connections" were published as a tentative standard in March 1965, as Appendix I of API Std 7, Twentieth Edition. ° In 1961 BIPM submitted a request to the American Petroleum Institute for a study as to the feasibility and

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possibility of
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API SPEC 7-2, 2nd
Edition, January
2017 - Threading
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Shouldered Connections

Coverage This standard specifies the following requirements on rotary shouldered connections for use in petroleum and natural gas industries:
dimensional requirements on threads and thread gauges,

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discuss connections that will provide superior torque capacity and extend drillpipe service life for your drilling operation.

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connections are properly made up, e.g. according to the make up torque specifications given in the Hughes Tool Company Section of the 1966-67 Composite Catalogue of Oil Field Equipment and Services at page 2558 for tool

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joints and on page

48 of the 1963
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relative to drill
collars, the
intermediate stem
being made up the
same as for tool
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We have included
useful information
about the rotary
shouldered
connections (pins
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stem member. In this section, however, we are primarily interested in the...

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Addendum 1 to
Specification for
Threading and
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Shouldered Thread
Connections
Summary of
changes Clause 3:

Delete reference to
API Spec 7, include
reference to API
Spec 5DP. Table 1,
Column 9, Change
tolerance on LPC
from 0/-3 to
0/-3,18 Table 1,
footnote (c),
Replace -5 mm

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with 0/-5 mm
Figure 7 (b),
Replace as shown
[decrease groove
depth from 6,4
(0.25) to 1,6
(0.062)]

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Threading and
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